



Editing Operation Defaults

Many default values can be tailored to your preferences.

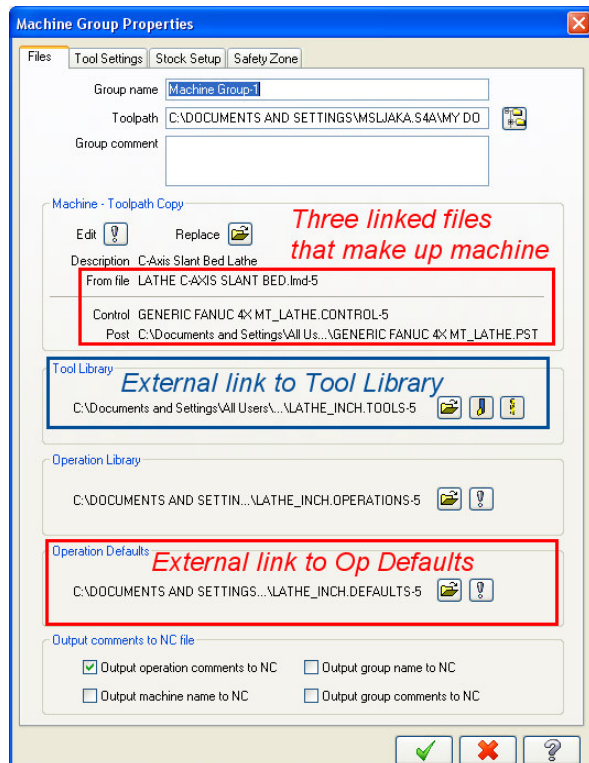
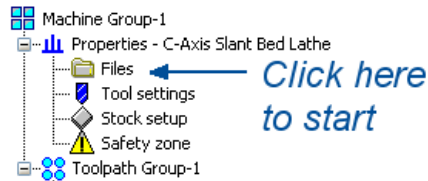
When you load a Machine Definition into your MCX file

several links are established to external files.

One is a file with the extension **.DEFAULTS**. LATHE_INCH.DEFAULTS

This file can establish initial values for things like tool numbering, cutter compensation, retract (G0 or G1), coolant on, etc.

1. Move your cursor into the Operations Manager and click the files sub-tab
2. The files tab shows the component files of your machine (. *MD, .CONTROL, .PST) *and* the external file links

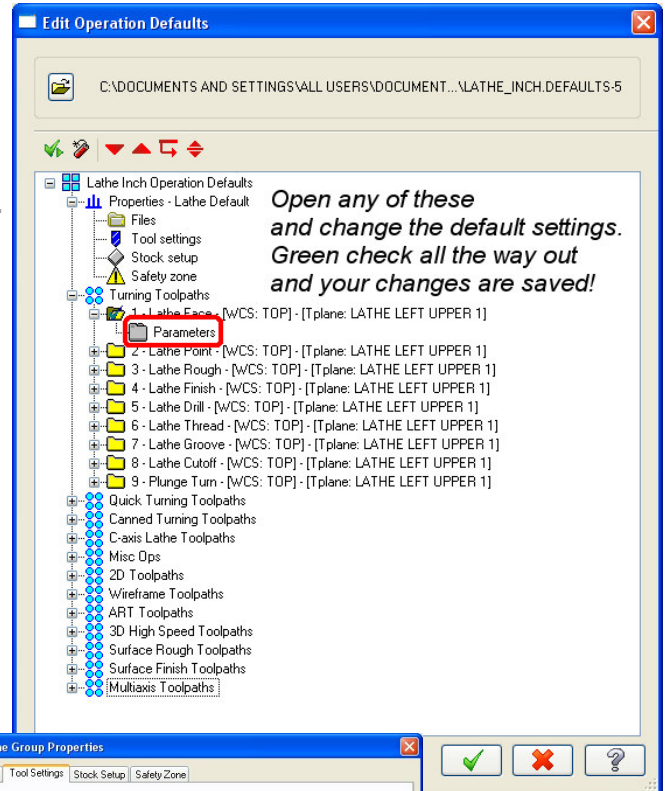




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3. Once you click the exclamation point the defaults file is open for editing. It is in fact a .MCX file that's had its file extension changed so it will interact differently with the software. Each operation can be opened and edited just like a normal file. The difference with *this* file is that its values drive the initial values in operations you create in normal files...



Note the Machine Group icon at the top of the tree. Expand it and click Tool Settings...

 Tool settings

Here you can turn on sequential tool numbering, change your default material or stock shape

