




Services Four Automation

S4A Training Programs

Editing CNC Code

Mastercam provides several editors which can be used to preview and/or edit your code once it's been posted or you can open an existing NC file to edit using the *edit/open external* option from the file menu.  Edit/Open External...

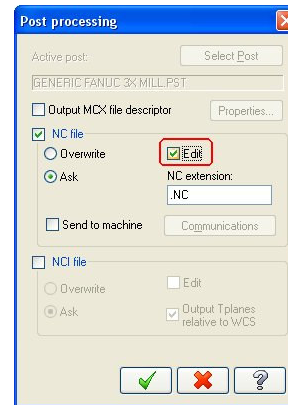
The editor you choose to use can be set to automatically launch when a program is posted by checking the box at right. This behavior can be defaulted in Control Definitions and the Main Mastercam Configuration.



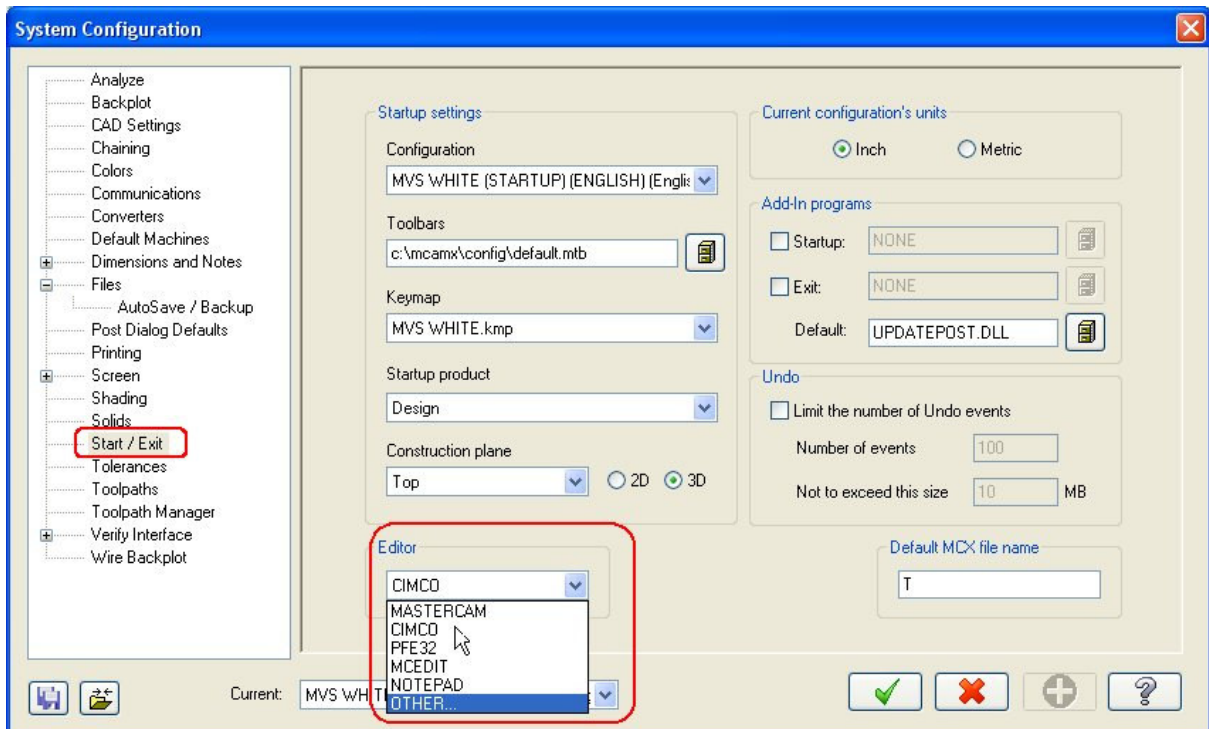
Control Definition settings override configuration settings



Post selected operations



Editor assignment is in the start/exit topic area of the Mastercam Configuration file.





Services Four Automation

S4A Training Programs



The Cimco editor shipped with X4 is the "lite" version
 S4A is an authorized reseller of Cimco Integration products
 in addition to CNC Software's Mastercam

The Cimco pro upgrade includes a backplot feature which some users may find interesting. It will literally backplot NC code (not just the NCI file as we do inside Mastercam) and also has provisions for Cycle time calculation, Solid verification, simulated cutting, and collision/gouge checking.

